

SunLED www.SunLEDusa.com

T-1 (3mm) SOLID STATE LAMP

### **Features**

- Radial / Through hole package
- $\bullet$  Reliable & robust
- Low power consumption
- Available on tape and reel
- 5V internal resistor.
- RoHS Compliant



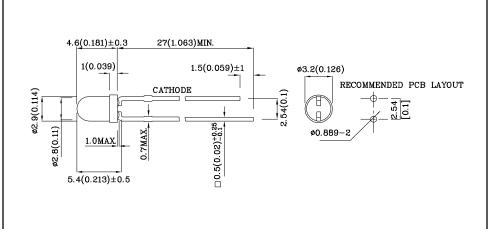




Dec 21,2013

ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

# Package Schematics



#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T <sub>A</sub> =25°C)		MDK (AlGaInP)	Unit		
Reverse Voltage	$V_{\mathrm{R}}$	5	V		
Forward Voltage	$V_{\mathrm{F}}$	6	V		
Power Dissipation	$P_{D}$	85	mW		
Operating Temperature	$T_{\rm A}$	-40 ~ +70	°C		
Storage Temperature	Tstg	-40 ~ +85	-0		
Lead Solder Temperature [2mm Below Package Base]	260°C For 3 Seconds				
Lead Solder Temperature [5mm Below Package Base]	260°C For 5 Seconds				

Operating Characteristics (T <sub>A</sub> =25°C)		MDK (AlGaInP)	Unit
Forward Current (Typ.) (V <sub>F</sub> =5V)	$I_{\mathrm{F}}$	13	mA
Forward Current (Max.) (V <sub>F</sub> =5V)	$I_{\mathrm{F}}$	17.5	mA
Reverse Current (Max.) (V <sub>R</sub> =5V)	$I_R$	10	uA
Wavelength of Peak Emission CIE127-2007* (Typ.) (V <sub>F</sub> =5V)	λΡ	645*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) (V <sub>F</sub> =5V)	λD	630*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (V <sub>F</sub> =5V)	Δλ	28	nm

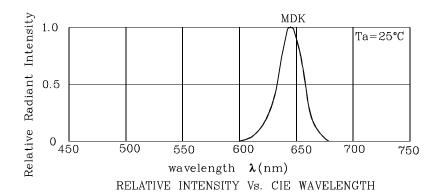
Part Number	Emitting Color	Emitting Material	Lens-color	$\begin{array}{c} \text{Luminous Intensity} \\ \text{CIE127-2007*} \\ \text{(V}_{\text{F}}\text{=}5\text{V)} \\ \text{mcd} \end{array}$		Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
				min.	typ.		
XLMDK11D5V	Red	AlGaInP	Red Diffused	200 50*	397 98*	645*	40°

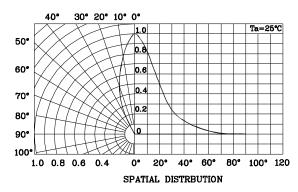
<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.



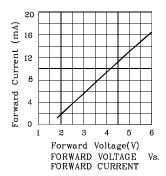


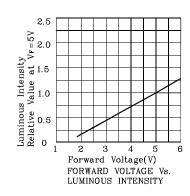


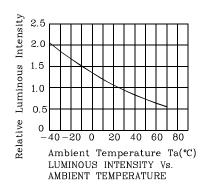




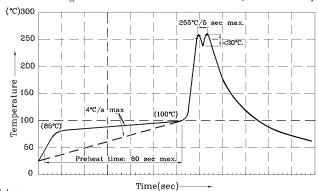
#### **❖** MDK







Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



Notes:

- Notes. I. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of  $260^{\circ}C$  2. Peak wave soldering temperature between  $245^{\circ}C \sim 255^{\circ}C$  for 3 sec
- (5 sec max).
- 3.Do not apply stress to the epoxy resin while the temperature is above  $85\,^\circ\text{C}.$  4.Fixtures should not incur stress on the component when mounting and
- during soldering process. 5.SAC 305 solder alloy is recommended.
- 6. No more than one wave soldering pass

#### Remarks:

If special sorting is required (e.g. binning based on Luminous intensity/ luminous flux, or wavelength),

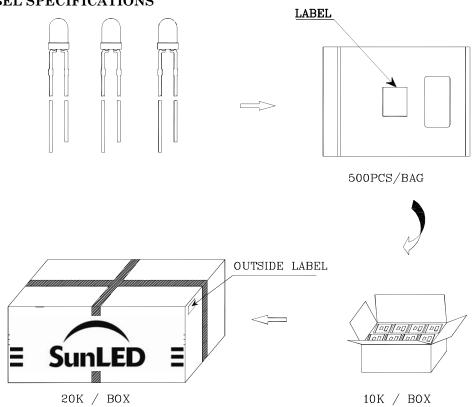
the typical accuracy of the sorting process is as follows:

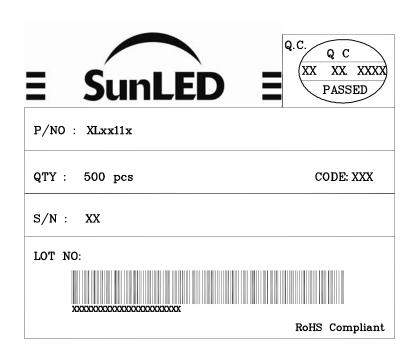
- 1. Wavelength: +/-1nm
- 2. Luminous intensity/ luminous flux: +/-15%

Note: Accuracy may depend on the sorting parameters.



## www.SunLEDusa.com PACKING & LABEL SPECIFICATIONS





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